

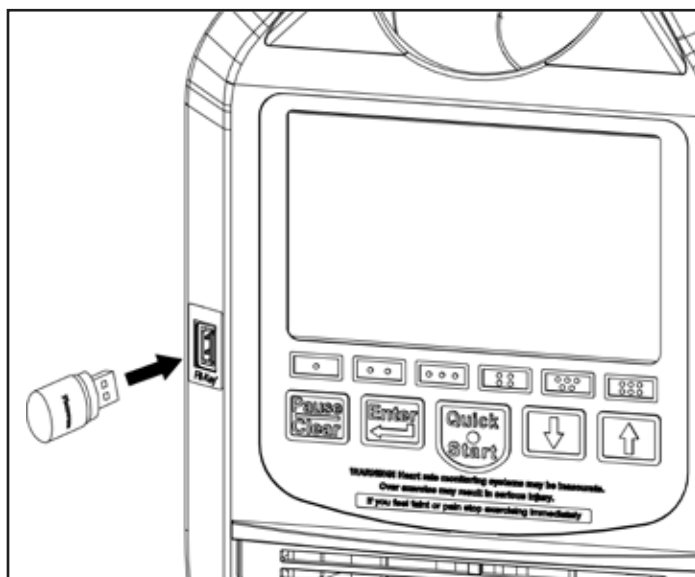
	<b>Service Replacement Instructions</b>	Assy. Inst. No: <b>M1093</b>	Revision <b>B</b>
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Operation Description: <b>INSTRUCT, TOUCHSCREEN CONSOLE SOFTWARE PROGRAMMING AND SET-UP</b>	Current Sub Assy. of: <b>ALL ROTARY CONSOLES</b>	Originator <b>MP</b>	Approved Date <b>1/24/18</b>
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**ATTENTION:** Plug the power supply wall pack to the wall outlet, then plug to the machine during programming, this will keep the firmware from possible failure during the process.

### Step 1:

Insert the USB flash drive into the “Fit-Key” port located on the left side of the console.



### Step 2:

The words “Resource.bin” will appear on the screen, then press the [Accept] button to begin programming.



The screen will change to show that programming is “In Progress”.



### Step 3:

The word “Complete” will appear when the “Resource.bin” has finished installing.





Service Replacement  
Instructions

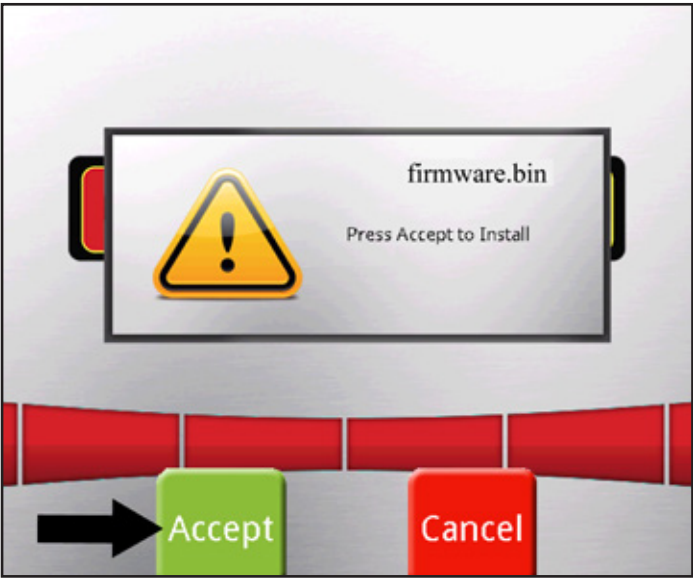
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Step 4:

The screen will change and the words “Firmware.bin” will appear, then press the [Accept] button to begin programming.

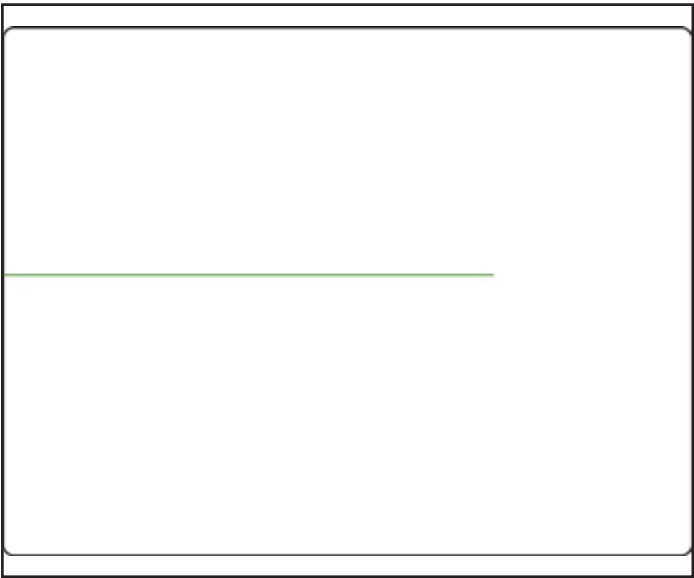
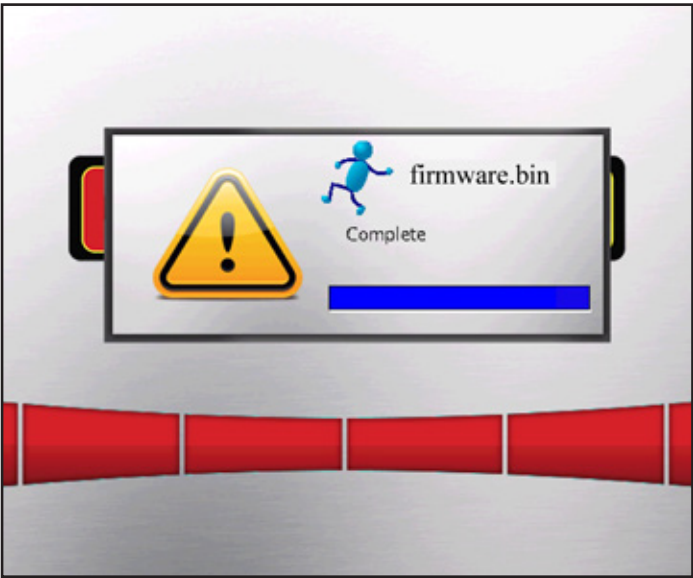
The screen will change to show that programming is “In Progress”.




Step 5:

The word “Complete” will appear when the “firmware.bin” has finished installing.

The screen will change and a thin “Green” line will appear from left to right. At this time **remove the USB flash drive** and the screen will return to the main menu.



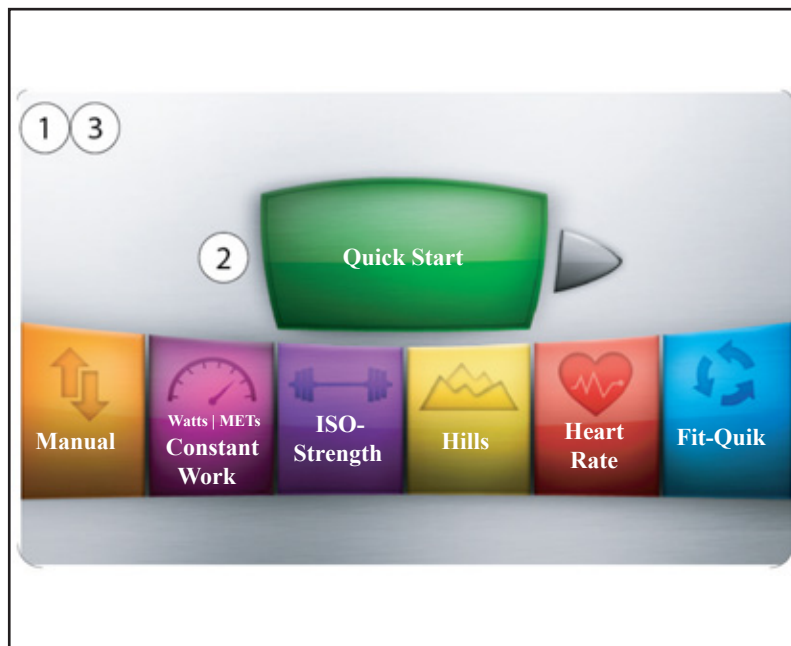
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## Step 6: Set-Up Mode Access Instructions.

### Using The Touchscreen:

#### In Sequence:

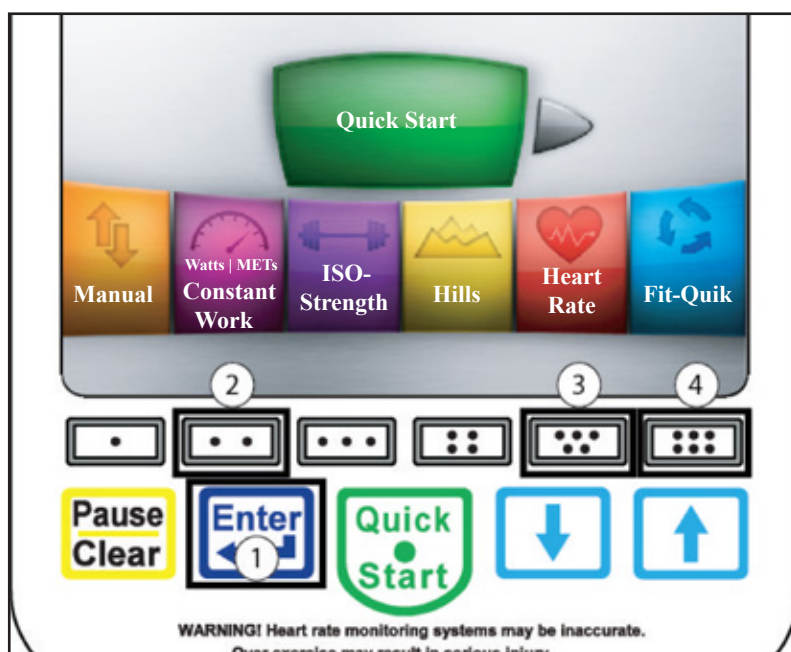
- (1) Touch the **upper left corner of the screen**,
- (2) Then touch the **left side of the “Quick Start” icon**,
- (3) Finally touch the **upper left corner of the screen again**.



### Using The Tactile Buttons:

#### In Sequence:

- (1) Press the **[Enter]** key,
- (2) Then press the **[Two Dot]** key,
- (3) Then press the **[Five Dot]** key,
- (4) Finally press the **[Six Dot]** key.





## Service Replacement Instructions

Assy. Inst. No:

**M1093**

Revision

**B**

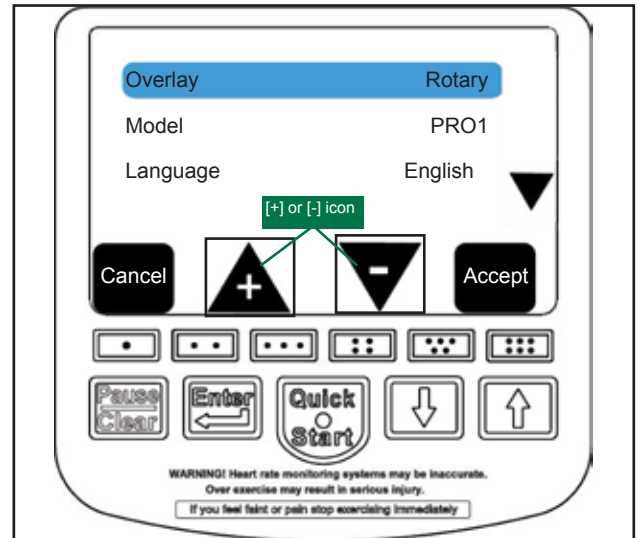
Operation Description:

### INSTRUCT, TOUCHSCREEN CONSOLE SOFTWARE PROGRAMMING AND SET-UP

Current Sub Assy. of:  
**ALL ROTARY  
CONSOLES**Originator  
**MP**Approved Date  
**1/24/18**

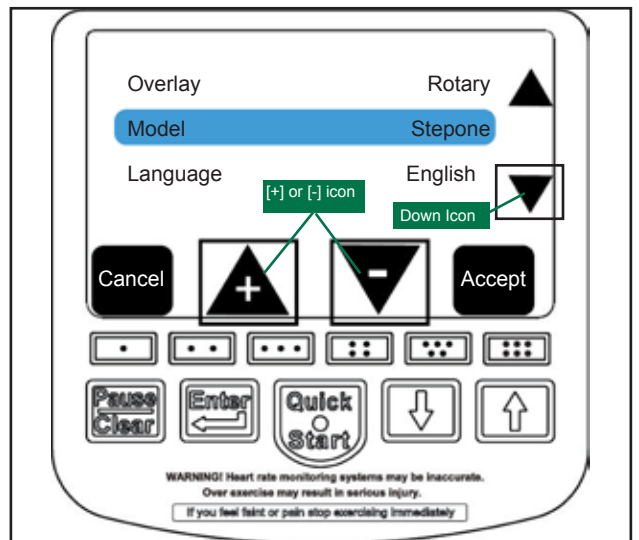
#### Step 7: Verify Overlay Selection

Verify the “Overlay” category is set for “Rotary”, if not use the [+] or [-] icons to select “Rotary”.



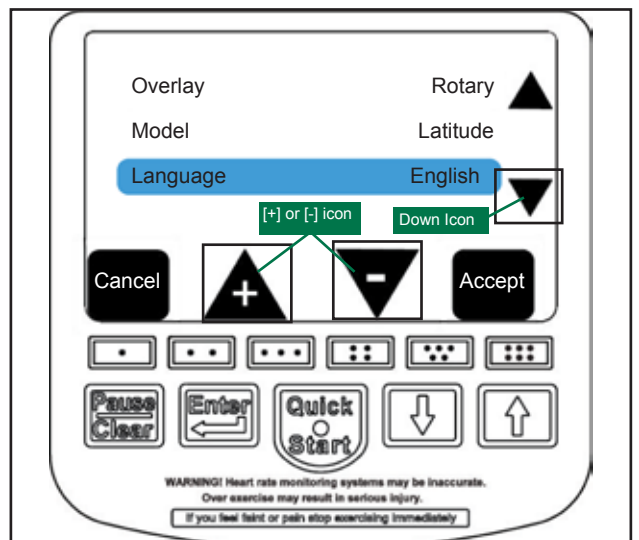
#### Step 8: Select Machine Model

Press the [Down] icon to highlight the “Model” category, then use the [+] or [-] icons until the machine the console is attached to appears in the “Model” category.



#### Step 9: Select Language

Press the [Down] icon to highlight the “Language” category, then use the [+] or [-] icons to select the language preference.

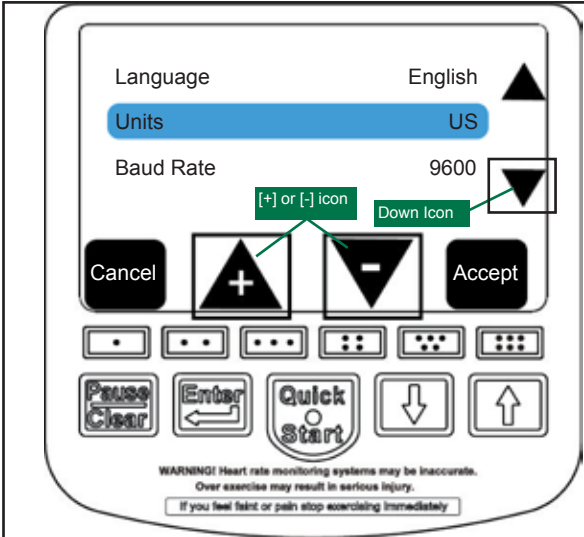


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### Step 10: Select Units

Press the [Down] icon to highlight the “Units” category, then use the [+] or [-] icons to select the US or Metric preference.



### Step 11: Saving The Changes

Press the [Accept] icon to save all changes that have been made.

